

Dear customers,

We are pleased to inform you that, finally, it is possible to purchase directly from TECNA the BMW-MINI approved machines for the relevant authorised car body shops.

**BMW - MINI
ROLLS ROYCE**

The achievement of this goal has filled us with pride as it clearly shows how TECNA has pursued and managed to find its place in the global market over the years.

Please, find, here below all the information relevant to the two **3664BM** versions (description of the machine as well as the relevant accessories, contacts of the BMW-MINI Area Managers, prices).

3664BM MACHINE



Machines versions*:

- 400 V
- 230 V

Universal resistance spot welding system, completely automatic, with medium- frequency Inverter technology and water-cooling system. The Spot welder for car body repair has been designed for welding any possible steels combinations used nowadays in the automotive field. Moreover, it is possible to upgrade the software for future new materials types. This technology ensures the best welding quality as the transformer allows to supply the necessary current so to guarantee a perfect welding. The welding results, together with all the parameters, are automatically saved by the welding machine and they can be re-called anytime it is requested.

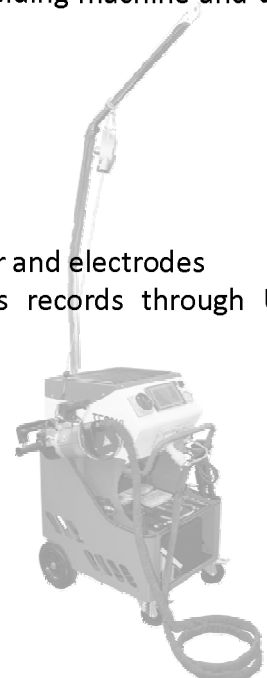
Important details:

- Automatic material recognition
- Automatic material thickness recognition
- Water-cooling system for the gun, transformer and electrodes
- Software upgrade and welding parameters records through USB interface



Gun
8679TS

*Different voltages on demand.



STANDARD ACCESSORIES

- item 5220/WP* water-cooled spherical electrode taper 10 mm
- item 5221/2* angled electrode-holder for items 8659-69-79
- → *5221/3* fitting for angled electrode-holder
- → *5223/W* bent long electrode-holder caps Ø 16 mm long
- → *5230/T* electrode-holder caps Ø 16 mm
- → *8685/W/S* short arm for "C"-type gun
- → *8686/W/S* medium arm for "C"-type gun
- → *8688/W/S* medium-Long arm for "C"-type gun
- → *8689* bent short arm
- → *9340* TECNA Balancer 10 - 14 kg capacity, stroke 2500 mm



BMW'S AREA MANAGERS

Each world area is assigned to a BMW area manager. The area responsible, available for any necessities, has to check concurrently the conformities of the sales; we kindly ask you to get in touch with him so to better coordinate all commercial actions in the relevant territories.

Marc Eutin <i>Area Manager B1</i> Marc.Eutin@bmw.de	B1: Europe, except Germany
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Christian Voye <i>Area Manager B3, B5</i> Christian.Voye@bmw.de	B3: Asia, the Pacific, South Africa B5: China
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